

# A Novel PSO Algorithm Model Based on Population Migration Strategy and its Application

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**Abstract**—According to the intelligent behavior of social population, the centroid of the individual best of particle swarm is firstly introduced in particle swarm optimization (PSO) model to enhance inter-particle cooperation and information sharing capabilities, then combining the mechanism of population migration algorithm (PMA), a novel PSO algorithm with adaptive space mutation (PM-CPSO) is proposed to improve computing performance of PSO algorithm. Experiment results of Benchmark function and practical application in quality monitoring of laser welding process show the new algorithm has not only higher convergence precision and faster convergence speed, but also can avoid the premature convergence problem effectively.

**Index Terms**—Particle Swarm, Global Optimization, Centroids, Population Migration, Information Sharing

## I. INTRODUCTION

In practical engineering applications, a lot of computing problems can be formulated as a global optimization problem of the objective function having nonlinear or multi-peaked characteristics. Since it is felt necessary in recent years to derive a global solution for these problems, a series of new global optimization algorithms were proposed mainly through the simulation of the evolution process of a group with optimal characteristics in natural areas, such as genetic algorithms, simulated annealing algorithm and ant colony algorithm. Genetic algorithm is to simulate the genetic chromosome evolution in vivo[1], simulated annealing simulates the process of atomic groups within the system tending to the lowest energy state in annealing process of solid[2], ant colony algorithm for the simulation the process to find the shortest path from the nest to food sources through the exchange of information between the individual and mutual cooperation [3]. Particle Swarm Optimization (PSO), which is a biologically inspired computational search and optimization method inspired by the social behavior of a swarm such as bird flocking or fish schooling and proposed by Eberhart and Kennedy in 1995[4-5], is one of the most powerful methods for

solving constrained and unconstrained global optimization problems in recent years. Compared with other mathematical algorithms and evolutionary algorithms, it is computationally effective and easier to implement, and has also fast converging characteristics and more global searching ability at the beginning of the run and a local searching near the end of the run. In recent years, PSO has been applied widely and successfully solved many complex optimization problems in the function optimization[6], chemical industry[7], bioinformatics [8], power system [9], fuzzy control[10-11] and some other fields[12-14].

However, while solving problems with more local optima, PSO has still slower local convergence and lower computational accuracy problem caused by premature convergence, and how to improve the globally convergence ability has been the main research direction so far. Since its first publication, more and more research has been carried out so far to study the characteristics of PSO and to improve its convergence performance through convergence analysis[15], parameter selection and optimization[16], particle diversity[17], topology and algorithm integration with other optimal algorithms[18-20] and other improved mechanisms[21-23], all these are on the basis of the standard PSO model. In this paper, based on in-depth study of particle swarm optimization algorithm, from start to upgrade its computing performance, the individual best centroid of particle swarm with random features is firstly introduced in PSO to enhance individual and population cooperation and information sharing capabilities, then combined the mechanism that people migrate along with economic center and disperse as population pressure increases in population migration algorithm (PMA)[24-25], an improved particle swarm optimization (PM-CPSO) algorithm is proposed to escape from local optima. Results of benchmark functions experiment and engineering application show that the PM-CPSO abstains effectually the disadvantages of original methods, and has faster convergence speed and higher globally convergence ability than PSO and some improved PSO

methods with both a better stability and a steady convergence.

## II. PARTICLE SWARM OPTIMIZATION ALGORITHM

PSO is a parallel stochastic search algorithm which maintains a swarm of candidate solutions, referred to as particles, they are members in the population, have their own positions and velocities, they fly around the problem space in the swarms searching for the position of optima and refines its search by attracting the particles to positions with good solutions. In PSO, a group of random particles is firstly initialized and then searches for optima by updating generations. In every iteration, Each particle remembers its own best position found so far in the exploration and updated by following two "best" values. The first one is the best solution it has achieved so far. This value is called *pbest*. Another "best" value tracked by the particle swarm optimizer is the best value, obtained so far by any particle in the population, which is called the global best and is denoted by *gbest*. After finding the two best values, each particle of PSO updates its velocity and position according to its own and its companion's flying experience by the following equations

$$v_{id}^{k+1} = w \times v_{id}^k + c_1 \times rand() \times (p_{id} - x_{id}^k) + c_2 \times rand() \times (p_{gd} - x_{id}^k) \quad (1)$$

$$x_{id}^{k+1} = x_{id}^k + v_{id}^{k+1} \quad (2)$$

where  $d = 1, 2, \dots, N$ ;  $i = 1, 2, \dots, M$ ,  $M$  is the swarm size, and  $k$  is the iteration number;  $w$  is called inertia weight;  $c_1$  and  $c_2$  are two constant numbers called social or cognitive confidence respectively;  $rand()$  is randomly generated value between 0 and 1;  $p_{id}$  is the position at which the particle has achieved its best fitness so far, and  $p_{gd}$  is the position at which the best global fitness has been achieved so far;  $x_{id}^{k+1}$  is the next position of particle  $i$  according to its previous position and new velocity at time  $k$ ;  $v_{id}^{k+1}$  is new velocity of particle  $i$  at the  $k^{th}$  iteration. Every particle finds the optimal solution through cooperation and competition among the particles.

## III. IMPROVED PSO ALGORITHM MODEL BASED ON LOCAL CHAOS & SIMPLEX SEARCH STRATEGY

The solving performance of PSO depends on the abilities of exploration and exploitation of particles in searching space. In traditional PSO, each particle updates its next velocity and position only according to the velocity and position at the previous time, as well as individual best position and the best position of population, because it lacks of collaboration and information sharing with other particles, most particles often approach quickly a local optimum position. Especially, with the algorithm running, all particles become very similar and almost have no ability to explore

new area, and not easy for the particles to escape from the local optimum position. In such cases, an improved PSO algorithm in combination with certain excellent characteristics and mechanisms of other optimization algorithms is proposed.

### A. PSO Model Embed the Individual Best Centroid (CPSO)

In PSO, because each particle searches in the solution space guided only by the individual experience and the best experience of the population. Therefore, we can introduce the individual best centroid of all particle in PSO to enhance the capabilities of inter-particle cooperation and information sharing.

Let  $p_c^k$  be the individual best centroid of particle swarm at time  $k$ , it can be defined as follows

$$p_c^k = \sum_{i=1}^M p_i / M \quad (3)$$

Then the distance between the current position and the individual best position of the particle  $i$  in formula (1) can be written as

$$p_{id} - x_{id}^k = \alpha \times p_{id} + (1 - \alpha) \times p_d^k - x_{id}^k \quad (4)$$

where  $\alpha = rand()$ . Then,  $p_c^k$  is introduced into formula (1), so the formula (1) can be changed into

$$v_{id}^{k+1} = w \times v_{id}^k + c_1 \times rand() \times (\alpha \times p_{id} + (1 - \alpha) \times p_d^k - x_{id}^k) + c_2 \times rand() \times (p_{gd} - x_{id}^k). \quad (5)$$

where  $\alpha$  is a random number between 0 and 1, which is called weight adjustment factors.

We call the formula (5) and (2) as an improved particle swarm optimization model with centroid (CPSO). Therefore the movement track of each particle is also related with the individual best positions of other particles, the inter-particle's cooperation and information sharing capabilities are enhanced greatly, the premature convergence of PSO can be decreased and the computing performance of algorithm can be improved effectively.

### B. Improved PSO Algorithm Based on Population Migration Strategy

At the later of the algorithm running, most particles often have closed to the region containing the global optimum solution, at this time, we only need to search adequately the optimum solution in a smaller area nearby the best position, but not other areas. However, because each particle's velocity closes to zero at this moment, all the particles haven't enough abilities of exploration and exploitation and tend to equilibrium, and it is not easy to escape from local optimum for the particles. To this case, based on the PMA, PM-CPSO algorithm with adaptive space mutation is proposed to improve global optimum efficiency and accuracy of PSO, which can achieve the purpose to exploit fully one's favorable conditions and avoid the unfavorable ones.

PMA mainly simulated the mechanism that population migrate with the economic center of gravity and spread

with population pressure increasing. The former promote better regionl to search for algorithm , to some extent, the latter can avoid local minima, Thus the search process presented the features of alternately focused search and distributed search, which reflects the characteristics of the contradiction movement of population aggregation and proliferation in the migration process.

According to the principle of population migration, the basic framework of migration can be summarized as follows[24]: (1) people migration in countries of origin; (2) attracted by the favorable areas, population migration; (3) population mobility in the concession area until the pressure reaches a certain limit of population; (4) Population move out, spread out, looking for new opportunities from the concession area. In the continuous process, population gathers to the concession area by migration, on the other hand, because of the increasing pressure of population relocation ,and move out from the region to other regions. These shows population migration is the process to look for preferential region in the contradictory movement of continuous accumulation and proliferation.

Here are the specific steps of the PMA algorithm[24]. In the algorithm, and a location is a point.  $x_i = (x_{i1}, x_{i2}, \dots, x_{in})$  ,  $x_i \in R^n$  ,  $\delta_i = (\delta_{i1}, \delta_{i2}, \dots, \delta_{in})$  ,  $\delta_i \in R^n$  ,  $\delta_{ij} > 0$  ,  $i = 1, 2, \dots, N$  ,  $j = 1, 2, \dots, n$  ,  $N$  is population size.

**Step1:** In the search space, randomly generate  $N$  points.

$x_1, x_2, \dots, x_n$ . For each one, so that the center of the  $i$ -th region:  $center_i = x_i$  , the upper and lower bounds:  $center_i \pm \delta_i$  ,  $\delta_{ij} = (b_j - a_j)/(2N)$  ,  $i = 1, 2, \dots, N$  ,  $j = 1, 2, \dots, n$ .

**Step2:** Computing the value of each point:  $f(x_i)$  .

**Step3:** According to the calculated value from **step2**, initialize the optimal value and optimal point

**Step4:** Population mobility in respective regions, and uniformly changes each point randomly:

$x_i = 2\delta_i rand() + (center_i - \delta_i)$  ,  $rand()$  : random function.

If  $x_{ij} > b_j$  , then  $x_{ij} = b_j$  ; if  $x_{ij} < a_j$  , then  $x_{ij} = a_j$  .

**Step5:** Computing the value of each point:  $f(x_i)$  .

**Step6:** Recording the optimal value and optimal point.

**Step7:** If the times of population movement is less than pre-specified number of times, then turn to **step4**.

**Step8:** Population Migration: The most attractive point (ie, the best point) is set as the center, then the preferential region is determined by the size of each component of  $\delta$  . And randomly generated  $N$  points in the region to replace the original points.

**Step9:** Computing the value of each point:  $f(x_i)$  .

**Step10:** Recording the optimal value and optimal point.

**Step11:** Shrinking preferential region:  $\delta = (1 - \Delta)\delta$  ( $\Delta$  is coefficient,  $0 < \Delta < 1$ ) .

**Step12:** Population migration with the shift of economic focus in the concession area: let the best point be the center, then determine preferential region according to the size of each component of  $\delta$  , and randomly generated  $N$  points in the region to replace the original points..

**Step13:** Computing the value of each point:  $f(x_i)$  .

**Step14:** Recording the optimal value and optimal point.

**step15:** if  $\max \delta_j > \mu$  ( $\mu > 0$  is a given population pressure parameter in advance) , turn to **step 11** .

**Step16:** Show results.

**Step17:** Population spread: in the search space, randomly generated  $N$  points to replace the original point, and determine the region of population movement..

**Step18:** Computing the value of each point:  $f(x_i)$  .

**Step19:** Recording the optimal value and optimal point

**Step20:** Iteration times:  $m = m + 1$  , if the number of iterations is less than the specified number, then turn to **Step 4**.

**Step21:** Over.

Let  $x_g = (x_{g1}, x_{g2}, \dots, x_{gN})$  be the best position of all the particles at time  $K$  , where  $x_{gd} \in region(d) = [sleft_d, sright_d]$  ,  $d = 1, 2, \dots, N$  ,  $gbest(K)$  is its best fitness value, during iteration process, for given integer  $L > 0$  , if

$$gbest(K) - gbest(K - L) < \varepsilon \tag{6}$$

where  $K - L > 0$  ,  $\varepsilon$  is the variation accuracy of the best fitness value, we can shrink particle's search space with following formulas:

$$region(d) = [x_{gd} - \lambda * (1 - \lambda) * (x_{gd} - sleft_d), x_{gd} + \lambda * (1 - \lambda) * (sright_d - x_{gd})] \tag{7}$$

where  $\lambda$  is space adjustment factor in  $(0, 1)$ ,  $d = 1, 2, \dots, N$  , then we initialize position and associated velocity of all the particles randomly in the new searching space. Finally,  $x_g'$  is the new best position obtained by PSO,  $gbest(K)'$  is its best fitness value, if

$$gbest(K)' - gbest(K) < \varepsilon' , \text{ for } \forall \varepsilon' > 0 \tag{8}$$

we update  $x_g$  with  $x_g'$  , the new algorithm continues to run, otherwise, and if  $\max\{sright_d - sleft_d\} < 2\mu$  ( $\mu$  a given population pressure parameter in the current search space), we can expand particle's search space with following formulas

$$region(d) = [sleft_d, sright_d] , d = 1, 2, \dots, N \tag{9}$$

where  $[sleft_d, sright_d]$  is original solving space.

As the iteration goes on, the exploration ability of each particle is greatly improved by shrinking and expanding particle's search space and particles migration in the new space, when the maximum of interval length of  $x$  is less than the population pressure parameter  $\mu$  , we can expand particle's search space and make particles

adequately explore other areas to improve the ability of searching a global solution.

Then, the PM-CPSO algorithm can be summarized as follows:

**Step1:** Initialize position and associated velocity of all the particles randomly in the  $N$  dimension space.

**Step2:** Evaluate the fitness value of each particle , and update the individual and global optimum positions.

**Step3:** For positive integer  $L$  and population pressure parameter  $\mu$  , According to formulas (6) and (8), determine whether mutating search space according to formulas (7) or (9) and particles migration.

**Step4:** Reassign  $p_{best}$  and  $g_{best}$  according to the current fitness values of particles: compare the  $p_i$  of every individual with its current fitness value. If the current fitness value is better, assign the current fitness value to  $p_i$  ; determine the current best fitness value in the entire population. If the current best fitness value is better than the  $p_g$  , then assign the current best fitness value to  $p_g$  .

**Step5:** For each particle, Update particle velocity according formula (5), Update particle position according formula (2).

**Step6:** Repeat **Step2** - 5 until a stop criterion is satisfied or a predefined number of iterations is completed.

IV. COMPUTATION RESULTS AND ANALYSIS

To test the performance of the new method, the maximum number of iterations and accuracy are given, running the algorithm , when the maximum number of iterations or the best value satisfy the given value, the algorithm terminated, compare the final calculation results for each algorithm. Firstly, six benchmark functions are introduced to test the new method, then, it is applied to MBC in alumina production, the results of the new model are compared with standard PSO and other improved methods.

A. Benchmark Function Simulation

(1) Spherical function

$$f(x) = \sum_{i=1}^n x_i^2, \quad -100 \leq x_i \leq 100, \quad (10)$$

(2) Griewank function

$$f(x) = \frac{1}{4000} \sum_{i=1}^n x_i^2 + \prod_{i=1}^n \cos\left(\frac{x_i}{\sqrt{i}}\right) + 1, \quad -600 \leq x_i \leq 600, \quad (11)$$

(3) Rastrigin function

$$f(x) = \sum_{i=1}^n (x_i^2 - 10 \cos(2\pi x_i) + 10), \quad -5.12 \leq x_i \leq 5.12 \quad (12)$$

(4) Rosenbrock function

$$f(x) = \sum_{i=1}^n [100(x_{i+1} - x_i^2)^2 + (x_i - 1)^2], \quad -30 \leq x_i \leq 30, \quad (13)$$

(5) Ackley function

$$f(x) = -20 \exp \left( -0.2 \sqrt{\frac{1}{n} \sum_{i=1}^n x_i^2} - \exp \left( \frac{1}{n} \sum_{i=1}^n \cos(2\pi x_i) \right) \right) + 20 + e, \quad (14)$$

$-32 \leq x_i \leq 32$

(6) Schaffer function

$$f(x_1, x_2) = 0.5 + \frac{\sin 2\sqrt{x_1^2 + x_2^2} - 0.5}{1 + 0.001 \cdot (x_1^2 + x_2^2)}, \quad -100 \leq x_i \leq 100 \quad (15)$$

PSO, AM-PSO[17], AF-PSO[18], SM-PSO[19], PM-CPSO are respectively run for 50 times. The swarm sizes are set as 60 for PSO, AM-PSO, AF-PSO and SM-PSO, 40 for PM-CPSO;  $\alpha = rand()$  ,  $\lambda = \mu = 0.5$  , ,  $\varepsilon = 1e-3$  ,  $L = 100$ ,  $c_1 = c_2 = 2.0$ ,  $w$  is declined linearly from 0.9 to 0.4. Other parameters are set in Table 1. Comparisons of computation results among PSO, AM-PSO, AF-PSO, SM-PSO, and PM-CPSO are shown in Table 2, Fig. 1-6 show comparisons of convergence curve for two functions (only give a comparison of the convergence curve of PSO, AF-PSO, SM-PSO and PM-CPSO).

TABLE 1. CONFIGURATION OF SOME PARAMETERS

Function	Dimension	Generation	Precision
Spherical	30	2000	0.05
Griewank	30	2000	0.5
Rastrigin	30	2000	50
Rosenbrock	30	2000	100
Ackley	30	2000	5
Schaffer	2	1000	1e-3

TABLE 2. COMPARISONS OF THE COMPUTATIONAL RESULTS

Function	Algorithm	Fitness value				Success-Rate (%)
		Best	Worst	Mean	Deviation	
Spherical	PSO	0	0.2915	1.32e-2	3.23e-3	96
	AF-PSO	0	0.1324	5.19e-3	3.61e-4	98
	AM-PSO	0	2.17e-2	4.35e-4	9.47e-6	98
	SM-PSO	0	0.1233	2.46e-3	3.04e-4	100
	PM-CPSO	0	0	0	0	100
Griewank	PSO	0	1.091	0.2998	0.1641	72
	AF-PSO	0	0.5225	4.95e-2	8.62e-3	98
	AM-PSO	0	0	0	0	100
	SM-PSO	0	0.4356	3.57e-2	8.16e-3	100
	PM-CPSO	0	0	0	0	100
Rastrigin	PSO	0	115.69	33.753	922.36	76
	AF-PSO	0	82.770	17.849	414.31	94
	AM-PSO	0	54.464	16.462	170.98	96
	SM-PSO	0	88.769	29.76	701.64	72
	PM-CPSO	0	0.1165	2.33e-3	2.71e-4	100
Rosen-	PSO	232.3	3696.8	872.96	423616	0

brock	AF-PSO	35.59	142.37	79.089	485.07	86
	AM-PSO	40.07	153.44	75.762	368.62	90
	SM-PSO	0.362	9	7.626	7.605	100
	PM-CPSO	16.97	68.353	38.914	165.97	100
Ackley	PSO	8.882e-16	17.3571	8.582297	55.47718	42
	AF-PSO	8.882e-16	4.1437	0.3469	0.3469	100
	AM-PSO	8.882e-16	2.8377	0.1898	0.3138	100
	SM-PSO	8.882e-16	8.882e-16	8.882e-16	0	100
	PM-CPSO	8.882e-16	8.882e-16	8.882e-16	0	100
Schaffer	PSO	0	9.71e-3	1.16e-3	1.01e-5	88
	AF-PSO	0	1.31e-2	2.61e-4	3.42e-6	98
	AM-PSO	0	0	0	0	100
	SM-PSO	0	0	0	0	100
	PM-CPSO	0	0	0	0	100

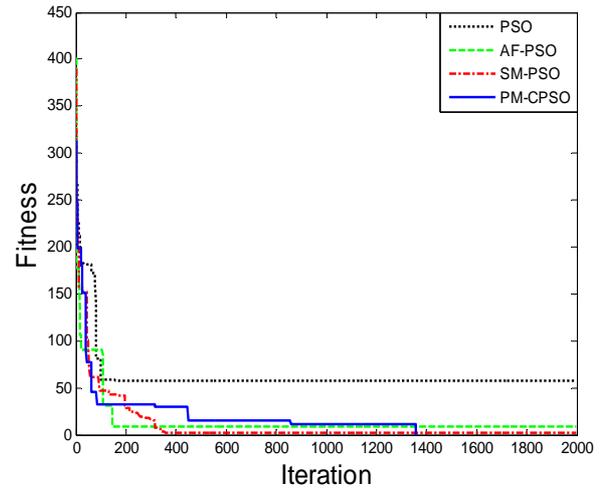


Figure 3. Comparisons of convergence curve for Rastrigin function

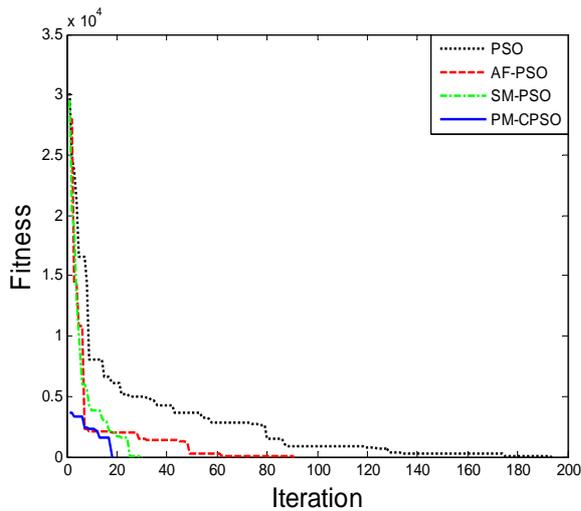


Figure 1. Comparisons of convergence curve for Spherical function

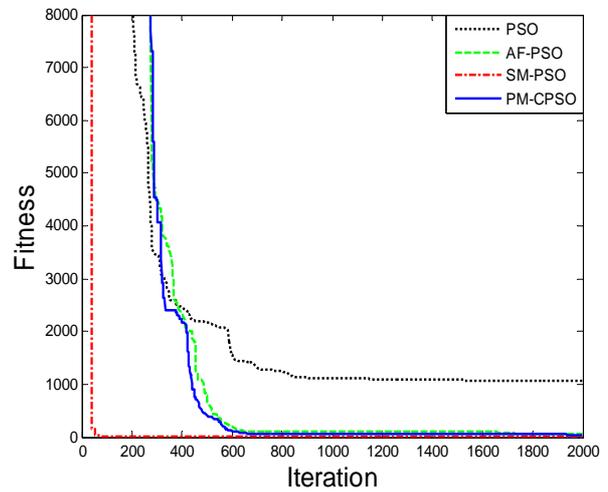


Figure 4. Comparisons of convergence curve for Rosenbrock function

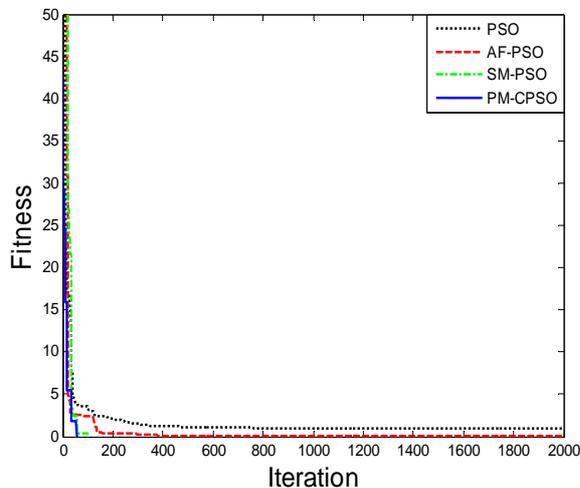


Figure 2. Comparisons of convergence curve for Griewank function

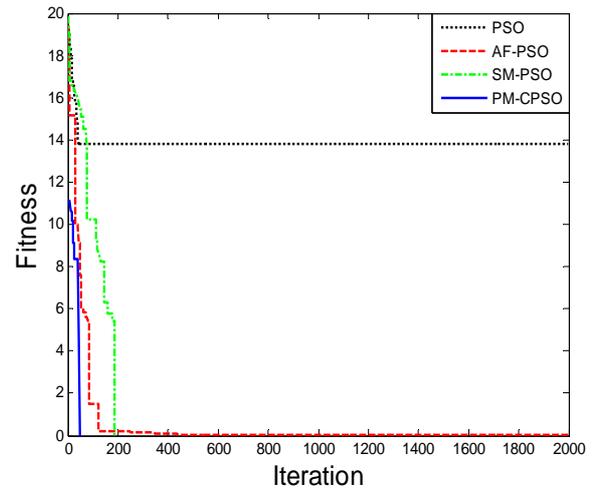


Figure 5. Comparisons of convergence curve for Ackley function

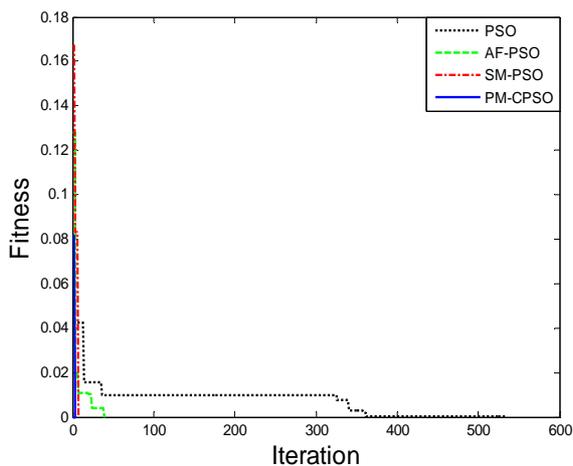


Figure 6. Comparisons of convergence curve for Schaffer function

From Table 2, It is easy to see that there are higher convergence accuracy and success rate for PM-CPSO than that for PSO, AM-PSO, AF-PSO, SM-PSO, from the mean and deviation in Table 2, PM-CPSO has a better stability than PSO, AM-PSO, AF-PSO except SM-PSO for function Rosenbrock, The average success rate of PM-CPSO reaches 100% for each function, and obviously better than PSO, AM-PSO, AF-PSO and SM-PSO. From Fig.1-6, it can be seen that PM-CPSO has higher convergence performance than PSO, AF-PSO, AM-PSO and SM-PSO, PM-CPSO can effectively avoid falling into local optimum solution through improving inter-particle cooperation and information sharing and population migration, and attain global better solution while other algorithms cannot. These show that PM-CPSO has better optimization solving capability and faster convergence performance than PSO, AM-PSO, AF-PSO, SM-PSO.

**B. Quality monitoring of laser welding process**

Laser welding has been widely applied in modern manufacturing industries such as automobile and aerospace. But because of the complication of its applying process, weld defects often exist and greatly affects the quality of the welding production. Penetration monitoring of the weld state can be seen as data classification problem of pattern recognition, which can be described as machine learning problem based on samples.

We conducted laboratory experiments through using a continuous wave CO2 laser at power 1650W and at welding speed of 1m/min. Adequate and inadequate penetration weld states were obtained by using a wedge-shaped work-piece with thickness from 1mm to 3mm.

BP network is used for weld states classification problem. According to early research[14], seven feature values were extracted from the three signals. Then, the node number of input layer was set as 7. The output of the network only had two states, so the output layer had 2 node. The numbers of hidden layer are 6, 9 and 12 respectively. The activation functions of hidden and output nodes are S-type function. Evaluating indicator of neural network classification is defined as follows:

$$Err\_rate = \frac{Err\_num}{Total} \times 100\% \tag{16}$$

where *Err\_num* is the number of error classification, *Total* is the number of samples. Three welds (P00, P01, P02) are used in experiment, every weld has 52 samples, for a same weld, 26 data are selected as a training set, and others as a testing set, for different weld, 52 data of one weld are selected as a training set, and samples of other welds as a testing set. Two training algorithms (PM-CPSO, PSO) were used to train BP network, the swarm sizes are 50, the maximum evolution generation is 1000 for BP, 300 for PSO and PM-CPSO. Other parameters are set as above. The comparison of classification results of the same and different welds are respectively shown in Table 3 - 6.

TABLE 3. COMPARISON OF CLASSIFICATION RESULTS OF THE SAME WELD FOR DIFFERENT MODEL

Weld	Network Structure	Err_rate(%)		
		BP	PSO	PM-CPSO
P00	7-6-2	11.54	23.08	0
	7-9-2	7.69	23.08	3.84
	7-12-2	23.08	7.69	0
P01	7-6-2	11.54	0	3.84
	7-9-2	0	3.85	0
	7-12-2	50	0	0
P02	7-6-2	11.54	15.38	0
	7-9-2	0	3.85	0
	7-12-2	19.23	3.85	0

TABLE 4. COMPARISON OF CLASSIFICATION RESULTS OF THE DIFFERENT WELD FOR 7-6-2 MODEL

Training Sample	Testing Sample	Err_rate(%)		
		BP	PSO	PM-CPSO
P00	P01	13.46	3.84	1.92
	P02	21.15	1.92	1.92
P01	P00	13.46	13.46	3.84
	P02	5.76	3.84	1.92
P02	P00	34.62	1.92	1.92
	P01	23.07	3.84	1.92

TABLE 5. COMPARISON OF CLASSIFICATION RESULTS OF THE DIFFERENT WELD FOR 7-9-2 MODEL

Training Sample	Testing Sample	Err_rate(%)		
		BP	PSO	PM-CPSO
P00	P01	13.46	3.84	1.92
	P02	15.38	13.46	3.84
P01	P00	9.61	26.92	1.92
	P02	3.84	3.84	1.92
P02	P00	13.46	1.92	0
	P01	1.92	0	1.92

TABLE 6. COMPARISON OF CLASSIFICATION RESULTS OF THE DIFFERENT WELD FOR 7-12-2 MODEL

Training Sample	Testing Sample	Err_rate(%)		
		BP	PSO	PM-CPSO
P00	P01	3.84	9.61	1.92
	P02	11.53	9.61	1.92
P01	P00	5.76	9.61	1.92
	P02	3.84	3.84	1.92
P02	P00	13.46	17.30	1.92
	P01	1.92	1.92	1.92

From Table 3 to Table 6, whether the training data and the testing data belonged to a same weld or not, it can be seen that the classification rate of PM-CPSO is obviously higher than those of BP and PSO for each model; although the classification rate was varied with different welds, the classification rate of new algorithm was higher than 96%; Even the best classification rate was 100% for a same weld. Obviously, it is important to adjust parameters of the monitoring system on-line for accuracy and to improve high training speed. The application results show the PM-CPSO is more feasible and efficient than the BP and PSO for quality monitoring of laser welding process.

#### V. CONCLUSION

Based on in-depth study of PSO algorithm and the principle of population migration, from start to upgrade the computing performance of PSO, a novel PSO algorithm with adaptive space mutation based on population migration strategy is given. PM-CPSO retains the original advantages of PSO, the disadvantages were offset by the merits of PMA, the PM-CPSO can enhance individual and group collaboration and information sharing capabilities effectively through introducing the individual best centroid, the exploration ability of PM-CPSO is greatly improved through space mutation and particles migration, and the probability of falling into local optimum is decreased efficiently. The final computing results prove that PM-CPSO can effectively escapes from local optimum solution and achieved very good computing performance. In the future, the application of the PM-CPSO in other areas and theoretical analysis can be discussed further, and the convergence pattern, dynamic and steady-state performances of the algorithm can be improved more to specific complex optimization functions through analyzing the behavior of swarm intelligence and combining with other optimal mechanisms.

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